

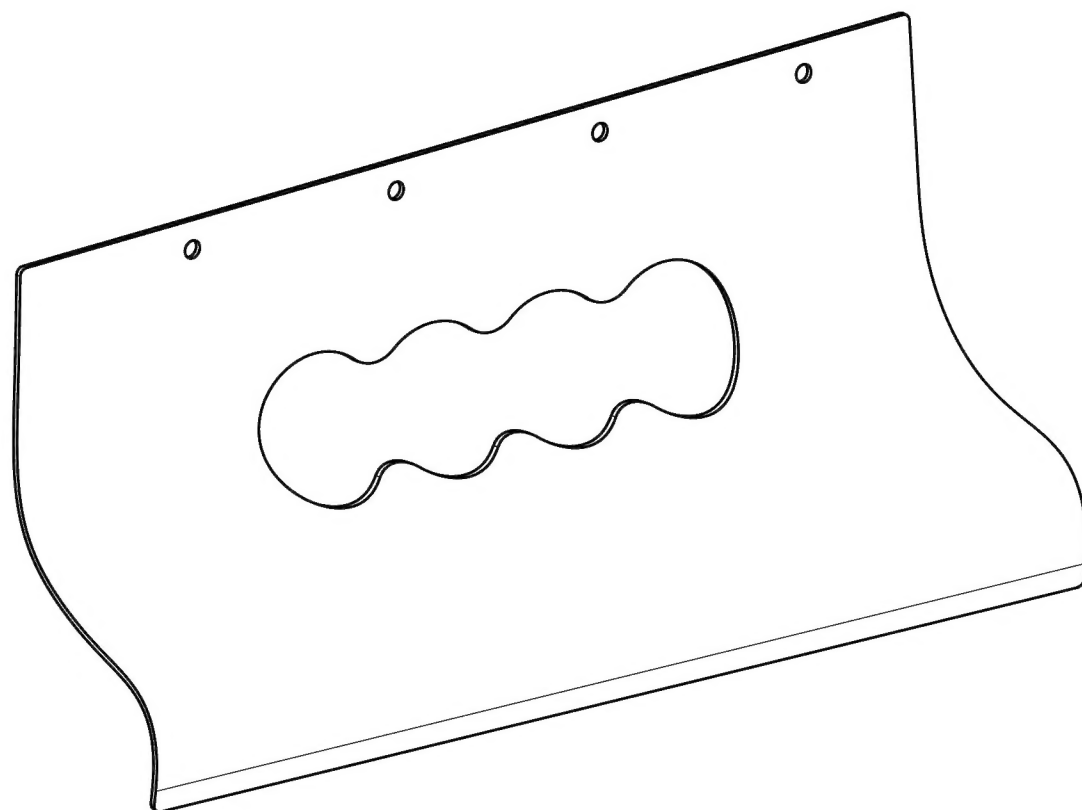
NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE
CALDWELL ROAD, NUNEATON,
WARWICKSHIRE,
CV11 4NG
3. PALL AEROSPACE PART NUMBER : QB21886 (PORT) QB21890 (STBD)
4. VENDORS PART NUMBER: QB21886 (PORT) QB21890 (STBD)
5. PART IDENTIFICATION: PALL AEROSPACE PART NUMBER ...
VENDOR PART NUMBER...
FINAL INSPECTION STAMP...
INSPECTION DATE...(MMYYYY)
CODE / MANUFACTURER'S BATCH NUMBER ...
SERIAL NO, CONCESSION NO ...(AS APPLICABLE)
6. PART CLASSIFICATION: CLASS 2
7. WEIGHT: ≤151g
8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

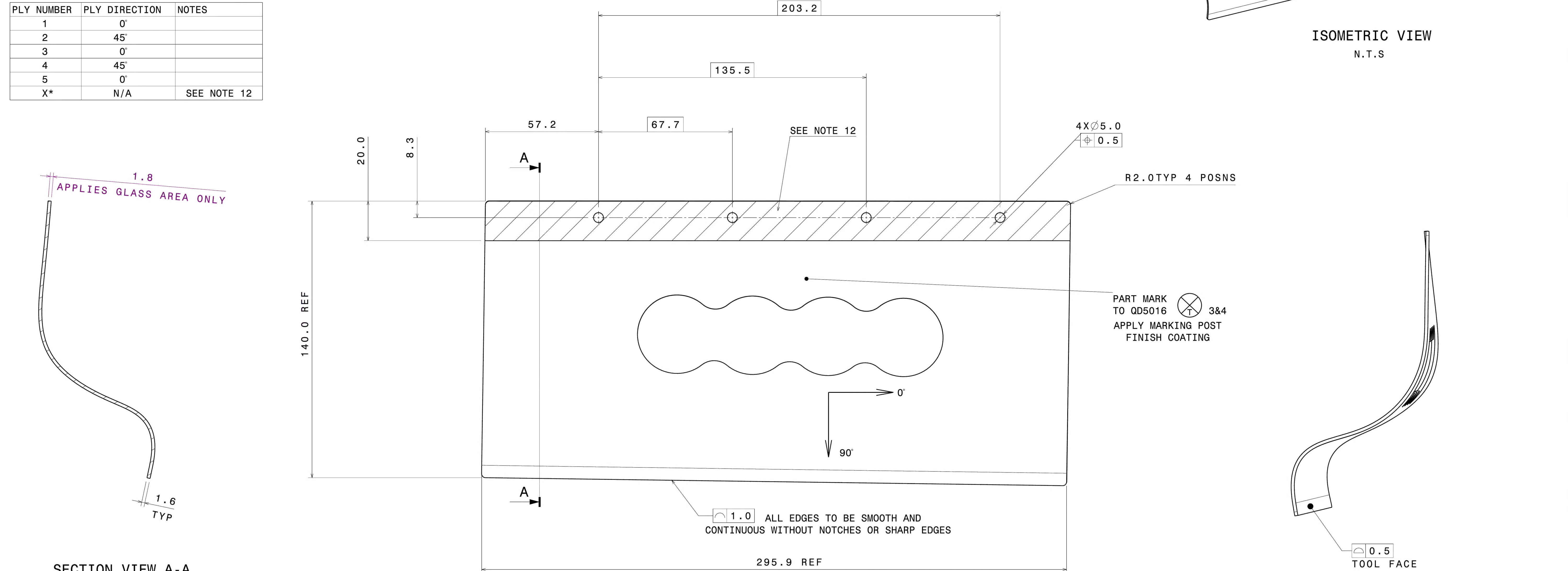
9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN
ACCORDANCE WITH CATIA MODEL (QB21886/QB21890) TO THE SAME ISSUE AS DRAWING.
11. DESIGNED IN ACCORDANCE WITH SOW-B05043-002 ISS1 & ECM-PA110_001
12. GLASS LAYER DESIGNATED 'PLY X' TO BE APPLIED IN HASHED REGION.

PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12

ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
ALL	P22	ADDED DRAWING DETAIL, ECR R41037 INCORPORATED.	6 NOV 2014		B MITCHEM
		CHANGE CODE: P1	6 NOV 2014	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
			6 NOV 2014	DSGN APRL:	D P SMITH



ISOMETRIC VIEW
N.T.S



SECTION VIEW A-A
SCALE 1:1

QB21886 - PORT - AS DRAWN
QB21890 - STBD - OPP HAND

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